



## INSTRUCTIONS FOR COLORING AND APPLYING COLOR-ONS HEAT TRANSFERS



### COLORING

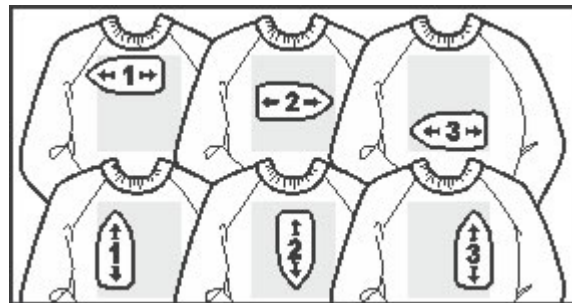
1. First, use the free Color-ONS Test Transfer in your package. After it is colored iron on to an old white garment using the ironing instructions below. Now you're ready to move onto the larger transfer!
  2. A sharp crayon works best! Using any brand of crayon, color in the IMAGE side of the transfer sheet-NOT the side of the transfer sheet with the printed instructions.
  3. USE LIGHT PRESSURE WHEN COLORING TO PREVENT DAMAGE TO THE SPECIAL COATING ON THE TRANSFER. When applied the colors will be brighter.
  4. For best results to prevent smudges, begin coloring the design from the center and work outwards to the edge of the image.
  5. Keep the coloring within the outside border of the design. Coloring outside the image will transfer crayon onto your garment.
- TIP: To remove crayon from in or around design, wad up a piece of masking tape and GENTLY touch the image. Repeat this as needed BUT carefully.

### Preparing the Work Area



### Ironing On the Color-ONS Transfer

1. Pre-Heat Garment. Lay garment on towel covered work area and iron area where transfer will be applied until wrinkle free.
2. Place transfer against fabric in desired position, paper side up (coloring side down).
3. Iron transfer one section at a time, side to side. Imagine transfer is divided into sections the width of your iron, as illustrated below. Iron each section for 15 seconds pressing down FIRMLY and steadily, constantly moving iron back and forth (see diagram). NOTE: More than 15 seconds at a time can cause discoloration. Do not move iron in circular motion.



4. Iron from top to bottom. Again, iron transfer one section at a time, but now TOP TO BOTTOM. Press FIRMLY and steadily, constantly moving the iron back and forth for 15 seconds. Iron total transfer.
5. Seal Outside Edges. Once you have ironed the entire transfer, both directions, seal edges by pressing down firmly with iron on outermost transfer outlines. Press each area for 3-5 seconds. Sealed edges are important.
6. COOL. Wait 5 minutes for the garment to cool completely before removing paper.
7. Check design for adhesion. Starting at one corner, slowly peel transfer paper away from garment, making sure the design has completely transferred. If design has transferred satisfactorily, continue immediately to remove paper gently by peeling back away from garment in smooth continuous motion. If design does not adhere to garment, carefully replace

1. Use only cotton/polyester or cotton garments. Do not use garments that need to be dry cleaned. Prewash your garment before applying transfer to remove fabric finishes.
2. Set Up your work surface. DO NOT use an ironing board. A hard, clean, smooth surface at least 9" wide is needed. Cover surface with smooth, thin towel.
3. Preheat DRY iron to 350 (usually between cotton and wool settings). If using a steam iron, REMOVE ALL WATER FIRST.
4. Color-Ons must be applied on to ONLY WHITE or light colored garments.

**Caring for your Color-Ons Garment**

Turn garment inside out. Machine wash in gentle cycle, cold. Avoid harsh detergents and bleach. Remove promptly and line dry or tumble dry on lowest heat setting.

COMMON PROBLEMS  
PROBLEM CAUSE

transfer paper (clean side down) and repeat instructions in steps 3 thru 6.

8. SAVE THIS TRANSFER PAPER THROUGH AT LEAST TWO WASHINGS OF GARMENT. If transfer lifts during washing, it is not adhered adequately. Re-use transfer paper (clean side down) and repeat steps 3 thru 6.

**Additional Product Information**

WARRANTY: This product is guaranteed to be free of defects in manufacturing. This Color-Ons transfer is of the highest quality and durability. Buyers exclusive remedy for breach shall be Seller's obligation to replace defective product free of charge. Since there can be no control of the use of this product, no warranties extend to the results obtained nor beyond the description on the face hereof. Color-Ons are patented by the U.S. Patent and Trademark Office.

Customer Service hot line 1-800-247-5988, ask for Color-Ons Retail Dept. Representative. 8:30am - 4:30pm Central Time Mon.-Fri. Or Email, cq@mach3www.com

CUSTOM COLOR-ONS available for Fund Raising, Before and After-school programs, Church Groups (VBS), Summer Camps and other special events. Go to [www.color-ons.com](http://www.color-ons.com) for more information, free brochure and samples.

edges.  
Reuse  
special  
transfer  
paper and  
reapply  
heat.  
Backing  
Parchment  
paper can  
be  
substituted.

Aluminum  
coated irons  
when  
rubbing  
pressure is  
excessive.  
(remove  
with small  
amount of  
laundry  
spray)

Black  
residue  
around  
paper on  
shirt

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